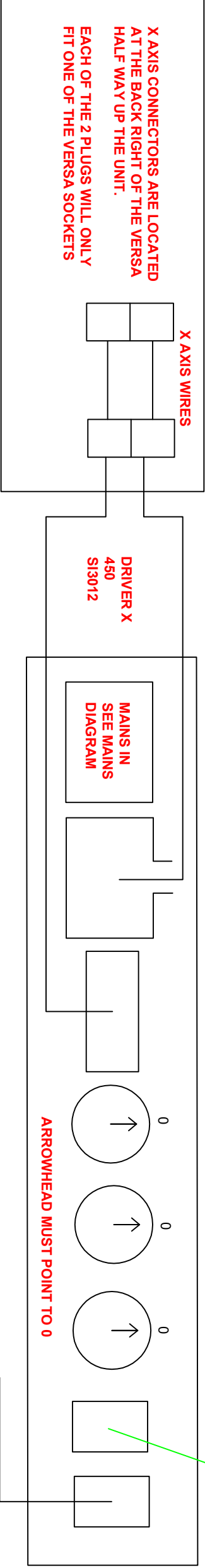
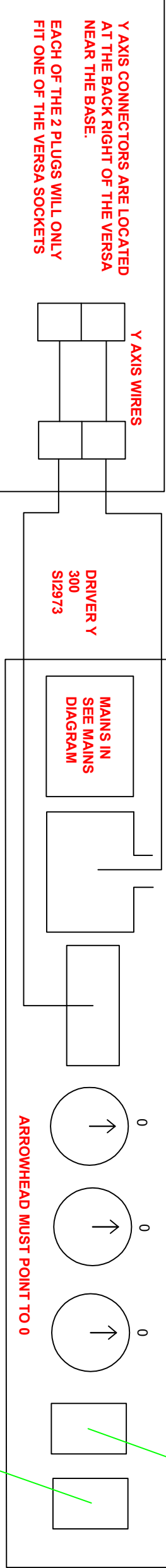
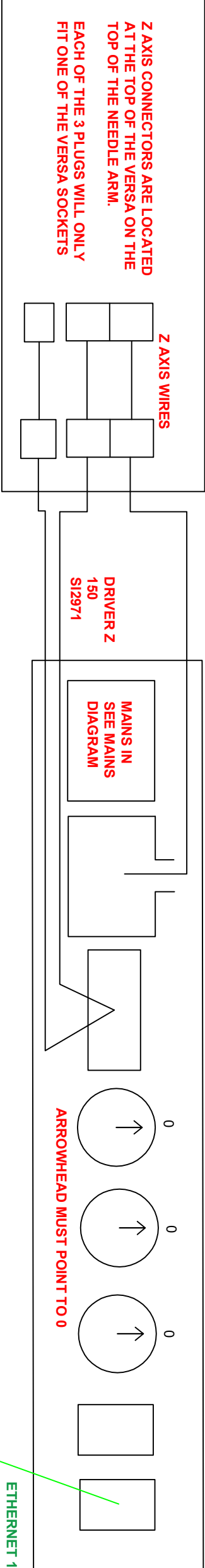
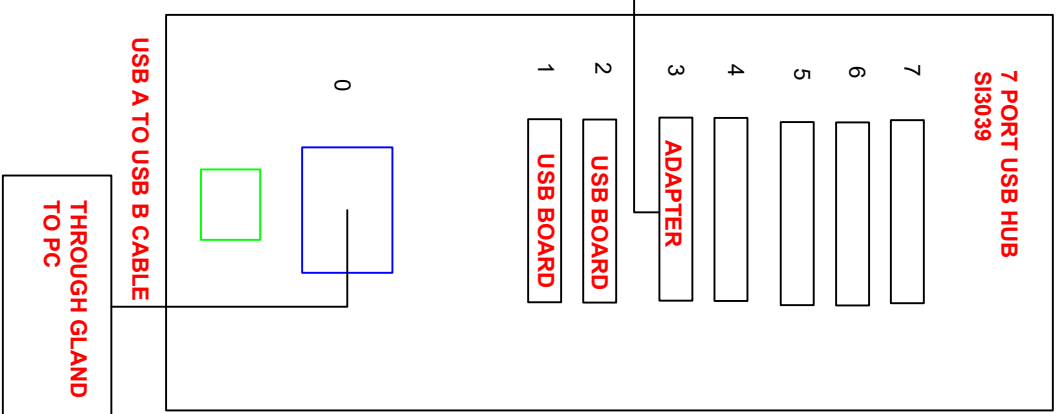
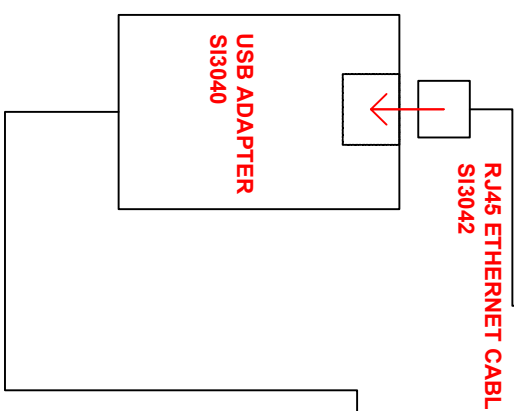
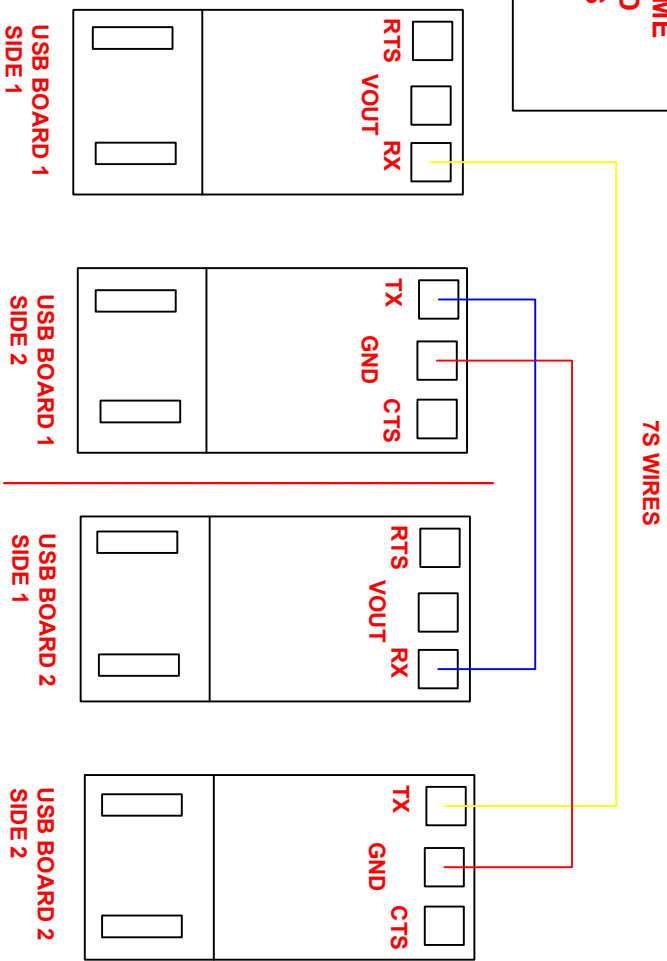


THIS IS THE POSITION FOR THE EXTRA 150 'P' DRIVER WHEN USED WITH A MICRO CARBS SYSTEM. SEE THE VERSA CONNECTIONS DRAWING 60101-003-001-C. 'P' AXIS CONNECTION USES THE SAME SPLIT CABLE AS THE 'Z' AXIS. THESE CABLES CONNECT TO THE TRIPLE VERSA CONNECTIONS AT THE FRONT OF THE NEEDLE ARM AS SEEN ON THE DRAWING MENTIONED ABOVE. ARROWS MUST STILL POINT TO '0'. A GREEN JUMP CABLE IS REQUIRED TO LINK IN THE SAME WAY.



PRINT THE LAST 4 DIGITS OF THE MAC ADDRESS ON THE DRIVERS (EG. 'DA-56') WITH THE AXIS NAME (X, Y OR Z) ONTO A LABEL, AND STICK ON THE TOP OF THE GAS BOX.



|                       |  |                      |  |            |  |                 |  |
|-----------------------|--|----------------------|--|------------|--|-----------------|--|
| JH / HR               |  | FIRST ISSUE          |  | 03/02/2023 |  | C               |  |
| ISSUED BY             |  | DESCRIPTION          |  | DATE       |  | REV. No.        |  |
| GAS BOX SIGNAL WIRING |  |                      |  |            |  |                 |  |
| STRICTLY CONFIDENTIAL |  | COPYRIGHT SERCON LTD |  |            |  | 10602_004_004_C |  |